

## FEATURES & BENEFITS

### CONSTRUCTION

Constructed of heavy gauge galvanized steel, its compact style can be concealed under a counter, and between or within walls.

### CHILLED WATER

Efficient compact design provides 8 gallons (30.3 L) per hour of 50° F (10° C) cold water to a wide variety of fountains.

## OPTIONS

Shelf: Model H7149MS, mounting shelf for remote chillers.



## SPECIFICATIONS

Model HCR8.50 remote chiller is a hermetically sealed R-134a refrigeration system and is capable of supplying water to a maximum of 2 bubbler stations and is designed to provide 8 gph (30.3 L) of water at 50° F (10° C) +/- 5° cooled from 80° F (26.7° C) inlet water at 90° F (32.2° C) ambient. The unit is rated at 220V, 50Hz, single phase. NOTE: For remote installations; locate unit no more than 8ft (2.4m) away from fixtures which it supplies. Chilled water tubing/piping run must be covered with appropriate insulation in order to conserve temperature and avoid condensation.

## APPLICATIONS

This remote chiller can provide 8 gallons per hour of 50° F cold water to a wide variety of fountains. Specifically, this type chiller may be used in conjunction with a fountain in settings such as: schools, office buildings, shopping malls, and other indoor environments where there is a demand for a chilled water source. Electric water coolers are not recommended or designed for outdoor applications or enclosed pool areas (chlorine). These conditions may void warranty. Haws electric water chiller is certified to NSF/ANSI Standard 372 and 61, Section 9, comply with ARI Standard 1010, and CB certificate.



# Installation Instructions

## HCR8 Refrigeration Packages

**NOTICE:** This water cooler must be connected to the water supply using a dielectric coupling.  
**IMPORTANT! INSTALLER PLEASE NOTE.**

The grounding of electrical equipment such as telephone, computers, etc., to water lines is a common procedure. This grounding may be in the building, or may occur away from the building. This grounding can cause electrical feedback into a water chiller, creating an electrolysis which causes a metallic taste or an increase in the metal content of the water. This condition is avoidable by using the proper materials indicated below.

### INSTALLATION

When mounting unit in an open area, to insure proper ventilation, maintain a 4» (102mm) clearance from cabinet louvers on each side of cooler. When mounting unit in a cavity or behind a wall maintain minimum space of 4» (102mm) on each side, 4» (102mm) on the top and a depth of 12» (305mm).

Water inlet is 1/4» (6 mm) O.D. tube. Contractor to supply the connections as required.

Connecting lines to be of unplated copper, thoroughly lushed to remove all foreign matter before being connected to cooler. If lushing does not remove all particles, a water strainer should be installed in supply line. This cooler is manufactured in such a manner that it does not in any way cause taste, odor, color or sediment problems.

Connect cooler to building supply line with a shut-off valve and install the in-line strainer between the valve and cooler.

Electrical: Make sure power supply is identical in voltage, cycle, and phase to that specied on cooler serial plate. Never wire compressor directly to the power supply.

This chiller has been designed for use with potable water ONLY.

### START-UP

Open supply line valve.

Purge air from all water lines by operating bubbler valve of fountain to which cooler is connected. Steady stream assures all air is removed.

Rotate fan to insure proper clearance and free fan action.

Connect to electrical power.

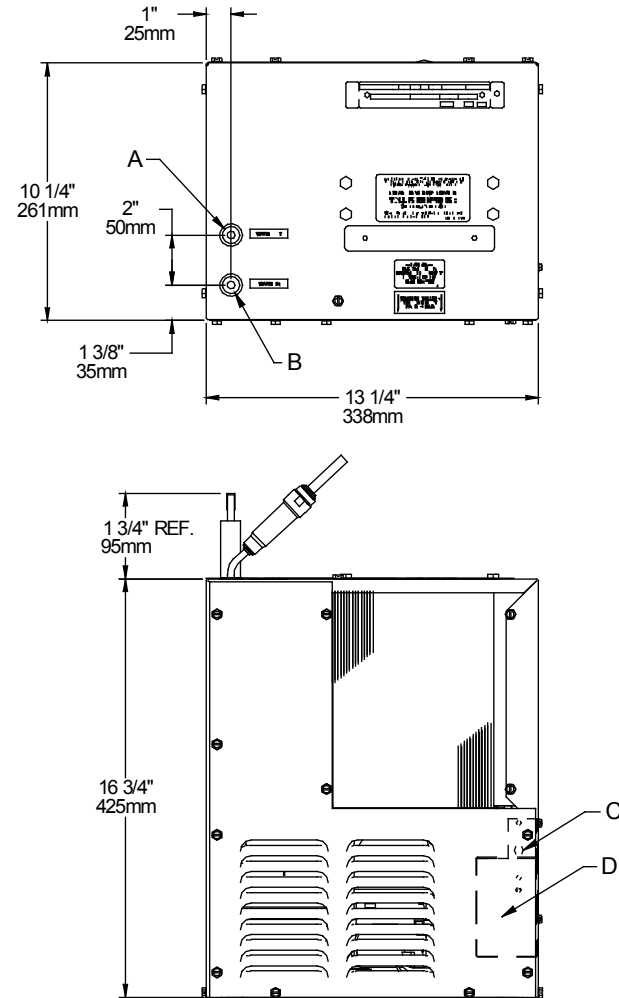
### TROUBLE SHOOTING & MAINTENANCE

**Temperature Control:** Factory set at 50°F (± 5°) under normal conditions. For colder water, adjust screw on item no. 9 in clockwise direction.

**Ventilation:** Cabinet louvers and condenser ins should be periodically cleaned with brush, air hose or vacuum cleaner. Excess dirt or poor ventilation can cause no cold water and compressor cycling on the compressor overload protector.

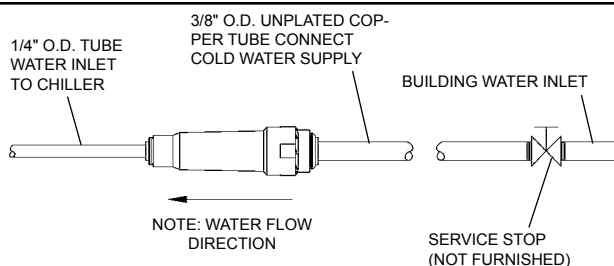
**Lubrication:** Motors are lifetime lubricated.

**Actuation of Quick Connect Water Fittings:** Cooler is provided with lead-free connectors which utilize an o-ring seal. To remove tubing from the itttings, relieve water pressure, push in on gray collar while pulling on the tubing. To insert tubing, push tube straight into itting until it reaches a positive stop, approximately 3/4".

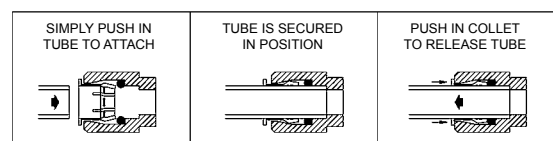


#### LEGEND

A = 1/4" O.D. TUBE WATER OUTLET C = TEMPERATURE ADJUSTMENT  
 B = 1/4" O.D. TUBE WATER INLET D = ELECTRICAL



### OPERATION OF QUICK CONNECT FITTINGS



PUSHING TUBE IN BEFORE PULLING IT OUT HELPS TO RELEASE TUBE

0000001012 (Rev. C - 01/15)

COMIMEX Haws



## 115V ITEMIZED PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION
1	0000000886	KIT - EVAP REPLACE ASSY
2	28478C	CABINET
3	98776C	KIT - CONDENSER/DRIER
4	98775C	KIT - FAN MTR/BLADE/NUT/SHROUD
5	20282C	BRACKET - FAN MOUNTING
6	98778C	KIT - HEAT EXCHANGER/DRIER
7	66703C	DRIER
*8	36322C	COMPRESSOR SERVICE PAK
9	98773C	KIT - COLD CONTROL/SCREWS
10	28477C	PANEL - FRONT
11	0000000238	KIT - ELECT/RELAY/COVER/OL
12	98777C	KIT - COMPRESSOR MTG HDWE
13	50930C	BUMPER
14	27303C	BASEPLATE
15	22300C	PANEL - REAR
16	55996C	IN-LINE STRAINER

**\*INCLUDES RELAY & OVERLOAD. IF UNDER WARRANTY, REPLACE WITH SAME COMPRESSOR USED IN ORIGINAL ASSEMBLY.**

NOTE: All correspondence pertaining to any of the above water cooler or orders for repair parts MUST include model number and serial number of cooler, name and part number of replacement part.

## 220V - 50/60HZ ITEMIZED PARTS LIST

ITEM NO.	PART NO.	DESCRIPTION
4	0000000244	KIT - FAN MTR/BLADE/NUT/SHROUD (50 HZ)
*8	1000002147	COMP. SERVICE PAK (50 HZ)
11	98751C	KIT - ELECT/RELAY/COVER/OL (50 HZ)
17	56237C	SHROUD

## WIRING DIAGRAM

